

Marine Engine- WD12 Series

General Specifications

Bore & Stroke 126x155 mm

Displacement 11.6 L

Cylinder Number 6

Compression ratio 17:1

Fuel System Mechanical Pump

Aspiration TA

Emission Standard IMO Tier II

Duty	Model	HP	kW	RPM
P1	WD12C300-15	300	220	1500
P1	WD12C327-15	327	240	1500
P1	WD12C300-18	300	220	1800
P1	WD12C327-18	327	240	1800



Duty	Model	HP	kW	RPM
P1	WD12C350-18	350	258	1800
P1	WD12C375-21	375	275	2150
P1	WD12C400-21	400	294	2150

Standard Equipments

Engine and block

Cast iron frame style body structure

One-piece forged crankshaft

Separate cast iron cylinder heads and dry liners

Aluminium alloy pistons with gallery oil cooling

Cooling system

Fresh / raw water heat exchanger with integrated thermostatic

valves and expansion tank

Cast iron centrifugal fresh water pump, mechanically driven

Self-priming raw water pump, mechanically driven

Lubrication system

Full flow duplex type oil filters replaceable engine running

Fresh water cooled lube oil cooler plate type

Fuel system

P type in line injection pump

Dual-skinned fuel pipe with alarm and leakage collector

Duplex fuel filters replaceable engine running

Water separated filter

Intake air and exhaust system

Washable air filter & exhaust expansion joint

Insulated dry type or water jacket exhaust manifold

Electrical system

24V electric starter motor and battery charging alternator

Voyage safeguard monitor and 5m harness

Flywheel and housing

SAE1 flywheel housing and SAE14 flywheel

Certification

CCS and EIAPP

Optional Equipments

Different harness length of remote monitor

Free end PTO

Equipment and factory trial according to Major Classification

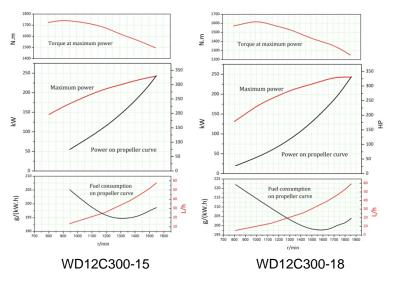
Societies rules

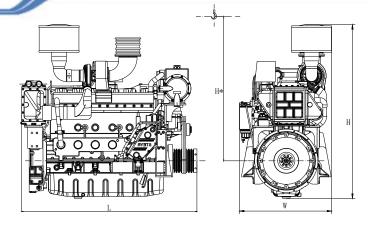
	P1 Duty	P2 Duty	P3 Duty	P4 Duty
Application	Unrestricted continuous	continuous	intermittent	high performance
Engine load variations	Very little or none	continuous	important	very important
Mean engine load factor	80 to 100%	30 to 80%	50%	30%
Annual working time	More than 5000 h	3000 to 5000 h	1000 to 3000h	less than 1000 h
Time at full load	unlimited	8 h each 12 h	2 h each 12 h	1 h each 12 h



Dimensions and Weight

Length	1534 mm
Width	807 mm
Height	1512 mm
Dry Weight	1100 kg





Power definition

Standard ISO 3046/1 -1995(F)

Reference conditions

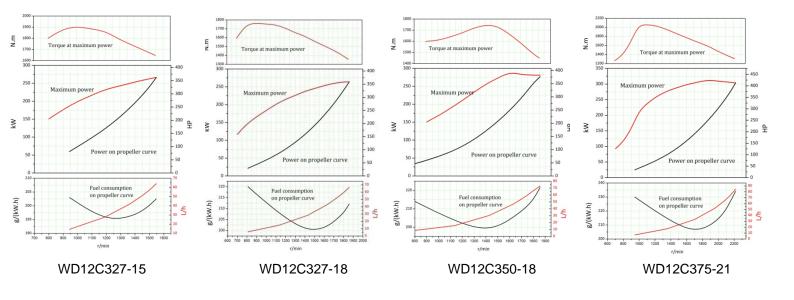
Ambiant temperature	25 °C
Barometric pressure	100 kPa
Relative humidity	30%
Raw water temperature	25 °C

Fuel oil

Relative density 0.840 ± 0.005 Lower calorific power $42\ 700\ kJ/kg$ Consumption tolerances $0\pm 5\ \%$

Lube oil

Recommend grade CF-4 15W/40



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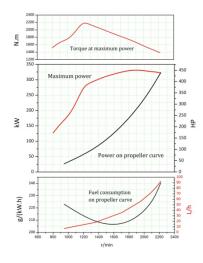
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WD12C400-21

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